

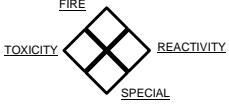
MATERIAL SAFETY DATA SHEET

ISSUED DATE 04/10/92 REVISED DATE 9-30-09

I. IDENTIFICATION

MANUFACTURER'S NAME		Hogen Industries, Inc.		EMERGENCY TELEPHONE NO.		(317) 591-5070	
ADDRESS		4655 Massachusetts Avenue - Indianapolis, IN 46218					
CHEMICAL NAME AND SYNONYMS		Tungsten, Nickel, Iron, Molybdenum		TRADE NAME AND SYNONYMS		HM 1250	
C.A.S. NO.	NIF	T.S.C.A. NO.	NIF	FORMULA	W-Ni-Fe-Mo		
DEPARTMENT OF TRANSPORTATION	HAZARD CLASSIFICATION	NIF		U.N. NO.	NIF		
	SHIPPING NAME	HM 1250					

II. INGREDIENTS

MATERIAL	%	TLV (Units)	C.A.S. NO.	NFPA RATING
Tungsten	93.0	5 MG/M ³	7440-33-7	 4 = EXTREME 3 = HIGH 2 = MODERATE 1 = SLIGHT 0 = INSIGNIFICANT
Nickel	2-5	1.0 MG/M ³	7440-02-0	
Iron	1/2-3	5 MG/M ³	7439-89-6	
Molybdenum	1-4	10 MG/M ³	7439-98-7	

REPORT ALL INGREDIENTS ≥3%; IF HAZARDOUS, REPORT ≥1%; SPECIAL HAZARDOUS SUBSTANCES ≥0.01%

III. PHYSICAL DATA

BOILING POINT, 760mm Hg 101.325 kPa	Fe - 3000°C Ni - 2732°C W - 5660°C Mo - 4825°C	FREEZING POINT	N/A
SPECIFIC GRAVITY (H ₂ O=1)	17.7 g/cc	VAPOR PRESSURE AT 20°C	N/A
VAPOR DENSITY (AIR=1)	N/A	SOLUBILITY IN WATER, % BY WT.	Insoluble
APPEARANCE AND ODOR	Gray, Silver - No odor.		

IV. FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (Method Used)	Non-combustible	FLAMMABLE LIMITS LEL	N/A	UEL	N/A
EXTINGUISHING MEDIA	Dry type				
SPECIAL FIRE FIGHTING PROCEDURES					
UNUSUAL FIRE AND EXPLOSION HAZARDS	Will oxidize at or above 1300°F.				

V. REACTIVITY DATA

STABILITY		CONDITIONS TO AVOID	There is some evidence that Nickel and certain Nickel compounds are carcinogenic to humans. Metallic Nickel seems to be less likely than Nickel Sulfide or Nickel Oxides. Contain up to 5% Nickel
UNSTABLE	STABLE		
	X		
INCOMPATIBILITY			

(Materials to Avoid)	
HAZARDOUS DECOMPOSITION PRODUCTS	Keep away from strong acids.

VI. HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE	OSHA	Tungsten	5 mg/M ³	ACGIH	Tungsten	5 mg/M ³
		Molybdenum	10 mg/ M ³		Molybdenum	10 mg/ M ³
		Nickel	1.0 mg/M ³		Nickel	1.0 mg/M ³
		Iron	5.0 mg/ M ³		Iron	5.0 mg/ M ³
ROUTES OF EXPOSURE (Check Those Which Apply)	EYE CONTACT	No	INHALATION	No	SKIN ABSORPTION	No
	SKIN CONTACT	No	INGESTION	No		
SIGNS AND SYMPTOMS OF OVEREXPOSURE	NIF (No information found)					
EFFECTS OF OVEREXPOSURE						
ACCUTE	NIF					
CHRONIC	NIF					
HAS IOSHA FOUND THIS MATERIAL TO BE A POTENTIAL CARCINOGEN?	YES		NO	X		
EMERGENCY FIRST AID PROCEDURES	Follow normal first aid for cuts and abrasions.					

VII. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IF MATERIAL IS RELATED OR SPILLED	
WASTE DISPOSAL METHOD	Re-cycle scrap and machine turnings.
DISPOSER MUCH COMPLY WITH FEDERAL, STATE AND LOCAL DISPOSAL OR DISCHARGE LAWS.	

VIII. SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (Specify Type)	Use NIOSHA/MSHA approved type respirator for dusting conditions.			
VENTILATION	LOCAL EXHAUST	Recommended	SPECIAL	NIF
	MECHANICAL (General)	NIF	OTHER	NIF
PROTECTIVE GLOVES	NIF		EYE PROTECTION	Use Safety eyewear
OTHER PROTECTIVE EQUIPMENT	NIF			

IX. SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING	Separate from acids and alkalis.
OTHER PRECAUTIONS	

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